

Eye Liner – “Peach Sand”

Endless Summer
Spring/Summer 2024

Product Name	INCI Name	%W/W	Supplier
A			
Water	Aqua	64.20	
PURABYK-R 5510	Bentonite (and) Xanthan Gum	2.60	www.byk.com
B			
Citric Acid (10%)	Citric Acid	q.s	
Glycerin 85%	Glycerin	5.30	www.wagnerlanolin.de
C			
Biochemica Biovera Aloe Oil	Aloe Barbadensis Leaf Extract, Canola Oil	1.00	www.hallstarbeauty.com
Emulium Dolcea MB	Cetearyl Alcohol (and) Glyceryl Stearate (and) Jojoba Esters (and) Helianthus Annuus (Sunflower) Seed Wax (and) Sodium Stearoyl Glutamate (and) Water (and) Polyglycerin-3	2.00	www.gattefosse.com
DUB 50 P	Stearic Acid (and) Palmitic Acid	1.00	www.stearinerie-dubois.com
D			
SYNCRYSTAL Gold	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide	9.50	www.eckart.net
SYNCRYSTAL Almond	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	3.50	www.eckart.net
MIRAGE Red	Calcium Sodium Borosilicate (and) Titanium Dioxide (and) Tin Oxide	7.00	www.eckart.net
D-Panthenol 75 W	Panthenol	2.00	www.carecreations.basf.com
Biochemica Biovera 10X Aloe	Aloe Barbadensis Leaf Juice	1.00	www.hallstarbeauty.com
Euxyl K 830	Phenoxyethanol, Ethylhexylglycerin* (and) Octenidine HCl	0.90	www.ashland.com

Procedure:

1. Combine phase A under very high shear (Dissolver 7000 rpm) at least for 15 minutes
2. Add phase B to phase A
3. Combine phase C separately
4. Heat phase AB and phase C separately to 80°C
5. When C is completely melted, add C very slowly to AB under high shear until it forms a smooth emulsion
6. Cool down ABC to at least 40°C
7. Add phase D under low to moderate shear
8. Pour into an appropriate container



Stability:

Stable for at least 6 months at RT and 40°C

Stable for at least 1 month at 50°C

Customer Support:

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